



University of Twente



Thin Layer Flow in Rolling Element Bearings

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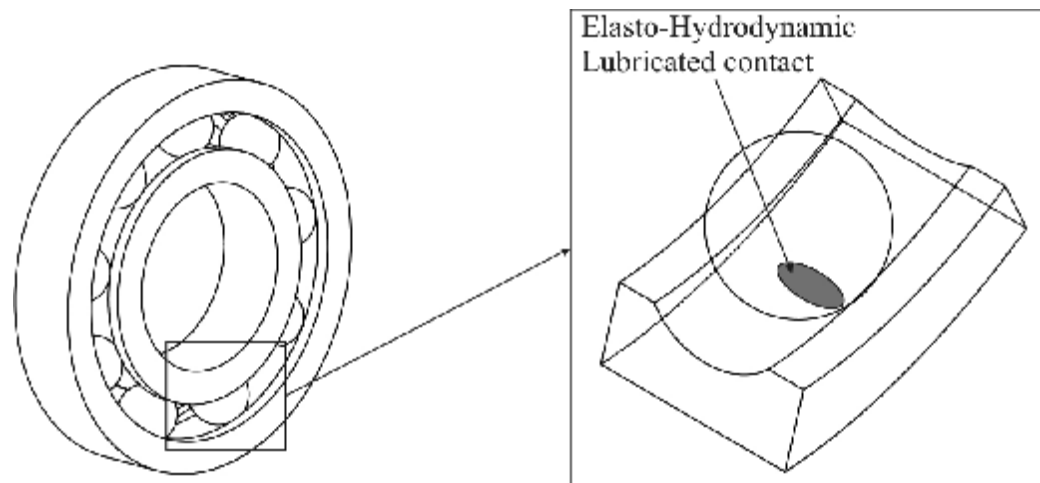
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Introduction

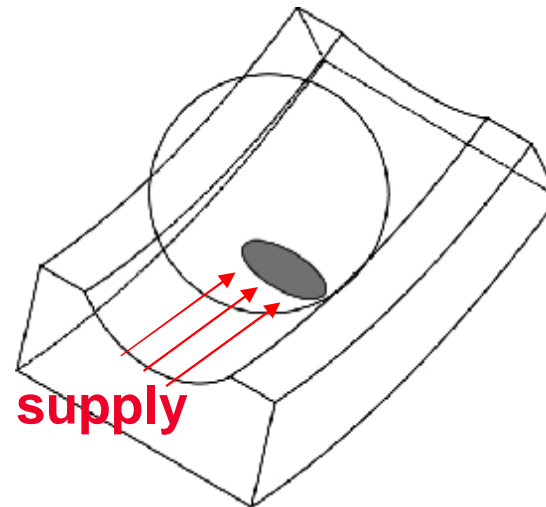
Background:

- Rolling element bearing: *Service life??*
- Greased and sealed for life:
Service life is determined by *grease life*.
- *Grease life:* Maintain a sufficiently thick lubricant film.



Introduction

Supply layer thickness δ Film thickness

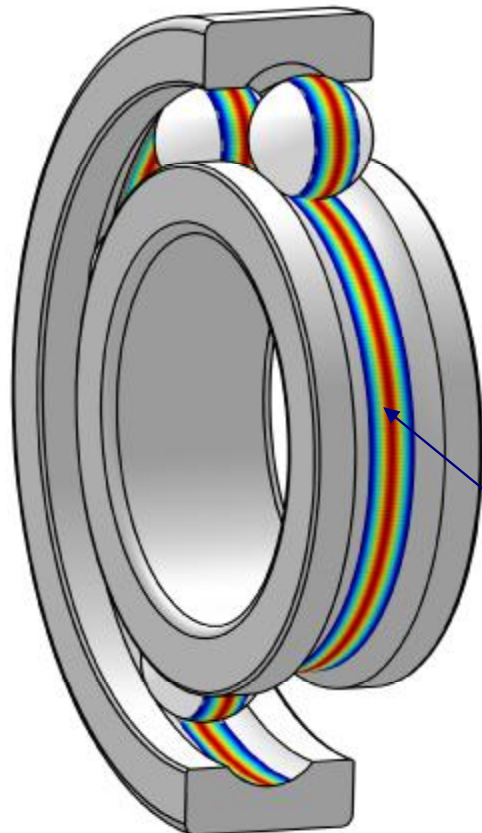


Aim of this research:

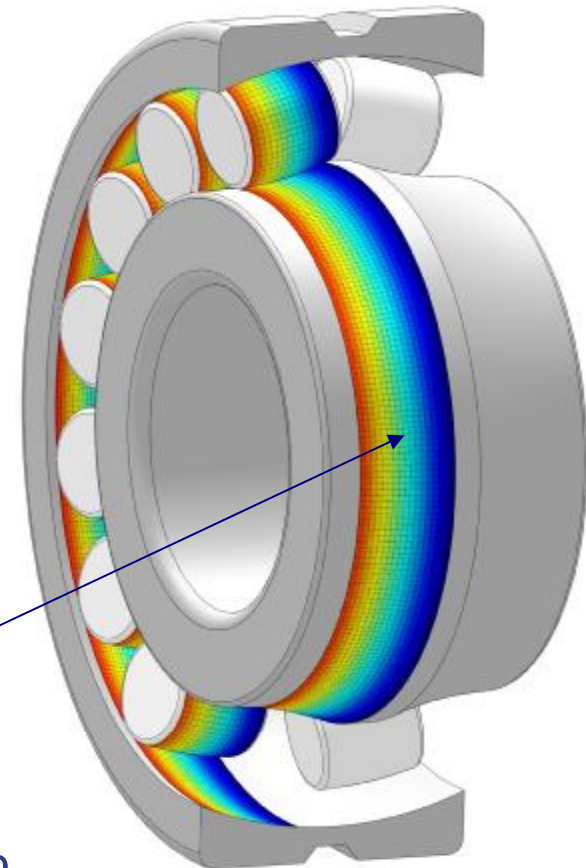
- Develop a model that predicts change supply layer thickness.
- Use this model to predict long term film thickness decay.

Introduction

Contact pressure effect



Centrifugal effect



Lubricant film
thickness distribution

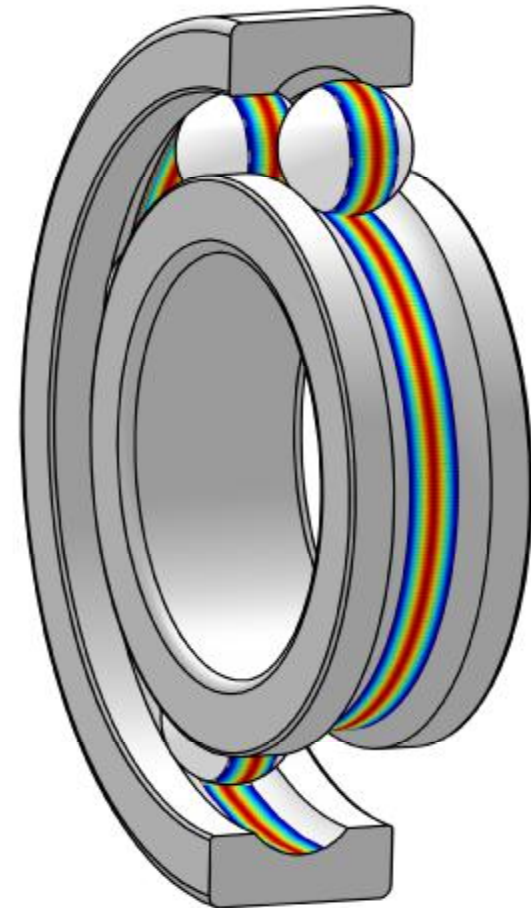
Theory

Model: contact pressure effect

- Rolling tracks are covered by a thin layer of lubricant.
- Lubricant is distributed evenly along the tracks.
- Considering flow due to “*high*” contact pressures:
 - Elastic deformation
 - Viscosity – Pressure dependence
 - Density – Pressure dependence
- For a symmetrical distribution:

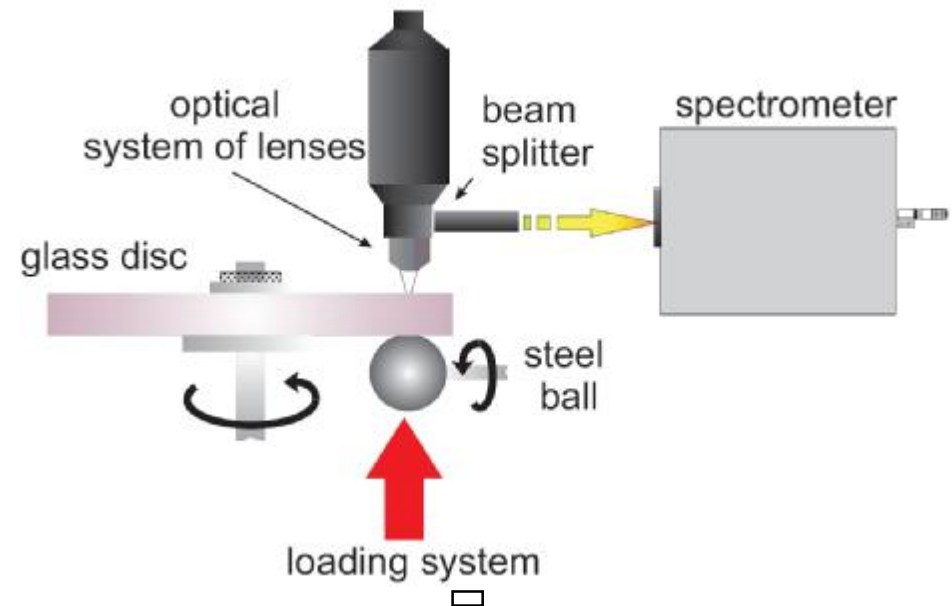
$$h(t) = \frac{1}{\sqrt{Ct + h_0^{-2}}}$$

$$C = C(h_0, l_t, F, E', a, \text{geometry})$$



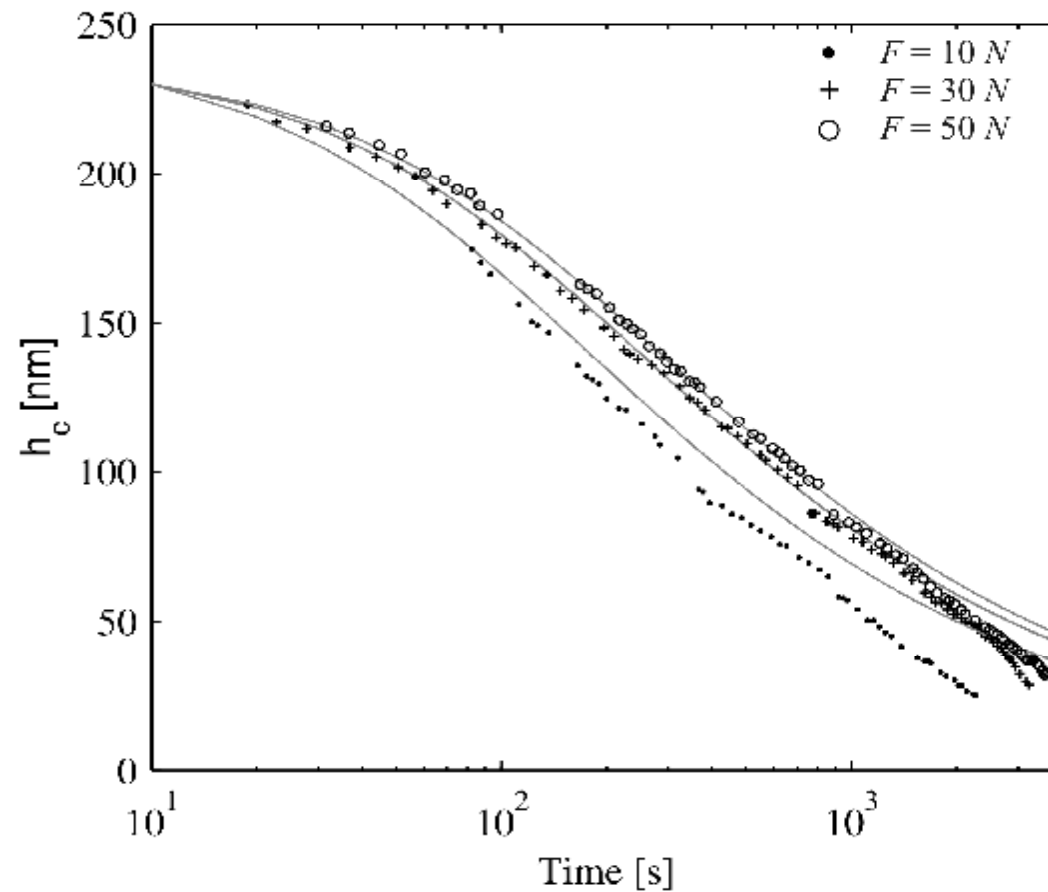
Experimental approach

- Roller loaded against rotating glass disk.
- Small droplet of oil.
- Film thickness is measured using optical interferometry.



Experimental results

Central film thickness - Different Loads



$$u_m = 186\text{ mm/s}, \eta_0 \approx 0.8\text{ Pa}\cdot\text{s}$$

Conclusion

- Grease life prediction: Film thickness is determined by supply layer.
- Model is developed to predict change of supply layer.
 - Centrifugal effects
 - Contact pressure effects
- Model is validated experimentally.